



SEA RAY BOATS

1972

SEA RAY 1972

SEA RAY — rapidly becoming the world leader in the development and styling of fine fiberglass boats, brings top engineering skills and pride-of-workmanship to every 1972 model!

Pictured here are the two modern Sea Ray facilities.

The Oxford, Michigan plant has 120,000 square feet and is entering its thirteenth year of skillful fiberglass production techniques — unmatched in the sport and pleasure boat industry, utilizing the finest materials and components available anywhere!



A manufacturing showcase, the Phoenix plant was completed in May, 1971, and houses the research and development center. The corporate headquarters and 68,000 square feet comprise the total facility for the fabrication of the new Sea Ray Boats. Incorporating the ultimate in engineering and design advances while keeping pace with the latest innovations, one tradition from the past remains; the unquestioned excellence of construction techniques!

Both plants are dedicated toward bringing the finest line of sport and pleasure boats to you!



Oxford, Michigan



SRV 240



The "top-of-the-line" for Sea Ray '72 — choose from four exceptional models — the SRV 240 Weekender, SRV 240 Sportbridge, SRV 240 Hardtop and the SRV 240 Cuddy-Cabin.

Each is designed to give the discriminating boat enthusiast the ideal craft that's "just perfect"!

Sea Ray's 240 designs for '72 depart from the commonplace and move still another step ahead in styling and engineering. The attention to detail and quality workmanship are a hallmark at Sea Ray — and, one of these four select models is just right for you!

WEEKENDER

Stainless steel safety bow rails • Bow and stern eyes • running lights • Complete deck hardware • Heavy-duty mechanical steering with wood-grain wheel • Welded aluminum anodized vented Solex safetyglass windshield • Weatherproof deck hatch • Below-deck features: Full stand-up headroom • Cabin walls and ceiling covered with weatherproof carpeting • Complete galley, including stove • Ice chest • Stainless steel sink with electric water pump • Fresh water storage • Built-in cabinets and bottle racks • Enclosed stand-up head with Monogram sanitary system • Two 8-foot washable vinyl-covered bunks • Cabin lights • Four cabin windows • Cockpit Area: Two sliding-folding helmsman seats • Full rear seat converts into double-bunk with removable cushions which allow easy access to rear of boat • Fully carpeted cockpit • Teak bow pulpit seat • Fully instrumented custom dash with recessed instruments including speedometer and electric fuel gauge • 72 gallon fuel supply • Compass • Binnacle control • White vinyl top which stores aft when not in use • Electric blower • Electric bilge pump • Sound-proof insulated engine compartment • Two insulated ice-chests aft • Foam flotation • Custom styled ventilation system.

Optional Items: Top-boot • Side curtains • Aft curtains • Camper aft cover • Single trumpet electric horn • Spotlight • Windshield wipers • Mooring cover.

Power Options: 165-245 horsepower Mer Cruiser or OMC. Twin installations to 330 horsepower.





SRV 240

CUDDY CABIN



SRV 240 Cuddy Cabin — Outstanding Features:

Stainless steel safety bow rails • Bow and stern eyes • running lights • Complete deck hardware • Heavy-duty mechanical steering with wood-grain wheel • Welded aluminum anodized vented safety-glass windshield • Cabin walls and ceiling covered with weatherproof carpeting • Weatherproof deck hatch • Two 8-foot washable vinyl-covered bunks • Cabin light • Choice of back-to-back bunk or two sliding-folding helmsman seats • Footrests, port and starboard • Full rear seat converts into double-bunk with removable cushions which allow easy access to rear of boat • Easily cleaned fiberglass innerliner • Fully instrumented custom dash with recessed instruments including speedometer



and electric fuel gauge • 72 gallon fuel supply • Compass • Binnacle control • White vinyl top which stores aft when not in use • Electric blower • Electric bilge pump • Soundproof insulated engine compartment • Two insulated ice-chests aft • Foam flotation • Custom styled ventilation system.

Optional Items: Galley and cockpit table combo • Monogram sanitary system • Marine head • Porta-Potti • Top-boot • Side curtains • Aft curtains • Camper aft cover • Single trumpet electric horn • Spotlight • Windshield wipers • Mooring cover.

Power Options: 165 - 245 horsepower Mer Cruiser or OMC. Twin installations to 330 horsepower.

SRV 240 Sport Bridge — Outstanding Features:

Sportbridge seats and controls, fully instrumented lower cockpit steering station including recessed speedometer and electric fuel gauge • Sportbridge safety rails • Sportbridge access ladder • Stainless steel safety bow rails • Bow and stern eyes • running lights • Complete deck hardware • Heavy-duty mechanical steering with two wood-grain wheels on sport bridge and in lower cockpit •



SRV 240 HardTop — Outstanding Features:

Stainless steel safety bow rails • Bow and stern eyes • running lights • Complete deck hardware • Heavy-duty mechanical steering with wood-grain wheel • Welded aluminum anodized vented Solex safetyglass windshield • Side sliding Solex glass enclosing cockpit. • Weatherproof deck hatch • Cabin walls and ceiling covered with weatherproof carpeting • Weatherproof fiberglass sundeck hardtop • Hardtop safety grab-rails • Two 8-foot washable vinyl-covered bunks • Cabin light • Two sliding-folding helmsman seats • Full rear seat converts into double bunk with removable cushions which allow easy access to rear of boat • Easily cleaned fiberglass inner-liner • Fully instrumented custom dash with recessed instruments including speedometer and electric fuel gauge. • 72 gallon fuel supply • Compass • Binnacle control • Electric blower • Electric bilge pump • Soundproof insulated engine compartment • Two insulated ice-chests aft • Foam flotation • Custom styled ventilation system.

Optional Items: Galley and cockpit table combo • Aft cover • Camper aft cover • Monogram sanitary system • Marine Head • Porta Potti • Single trumpet electric horn • Spotlight • Windshield wipers.

Power Options: 165 - 245 horsepower Mer Cruiser or OMC. Twin installations to 330 horsepower.



SRV 240 HARDTOP

SPORT BRIDGE



Welded aluminum anodized vented Solex safety-glass windshield • Side sliding Solex glass enclosing cockpit • Weatherproof deck hatch • Cabin walls and ceiling covered with weatherproof carpeting • Two 8-foot washable vinyl-covered bunks • Cabin light • Choice of back-to-back bunks or two sliding-folding helmsman seats • Footrests, port and starboard • Full rear seat converts into double-bunk with removable cushions which allow easy access to rear of boat • Easily cleaned fiberglass innerliner • 72 gallon fuel supply • Compass • Electric blower • Electric bilge pump • Soundproof insulated engine compartment • Two insulated ice-chests aft • Foam Flotation • Custom styled ventilation system.

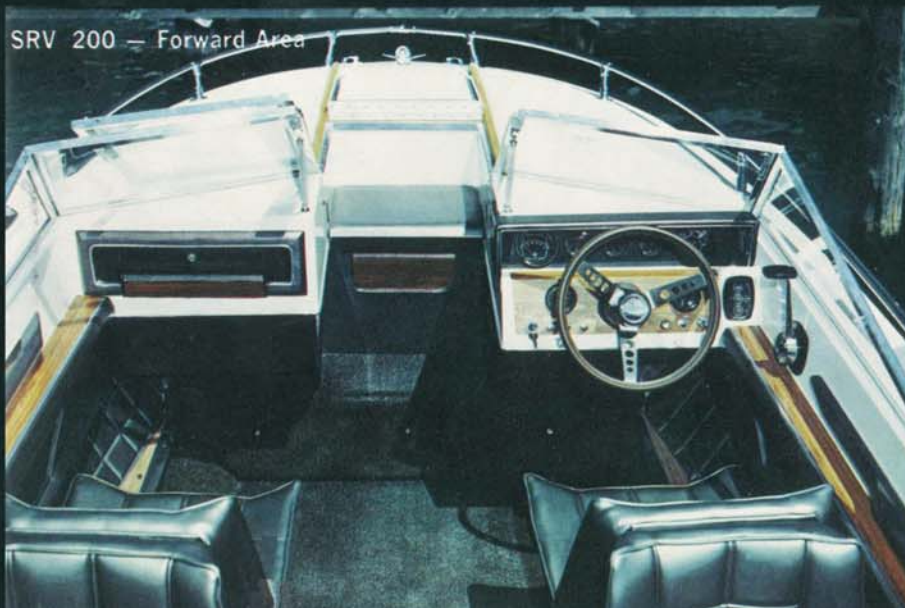
Optional Items: Galley and cockpit table combo • Aft cover • Camper aft cover • Single trumpet electric horn • Monogram sanitary system • Marine head • Porta-Potti • Spotlight • Windshield wipers.

Power Options: 165 - 245 horsepower Mer Cruiser or OMC.





SRV 220



SRV 200 — Forward Area

SRV 200 SRV 220

SRV 200



SRV 200 — Outstanding Features:

Stainless steel safety bow rails • Bow and stern eyes • running lights • Complete deck hardware • Heavy-duty mechanical steering with wood-grain wheel • Welded aluminum anodized Solex safety-glass walk-thru windshield • Folding forward deck hatch provides easy access to forward deck • Fully instrumented custom dash with recessed instruments including speedometer and electric fuel gauge • 30 gallon fuel supply • Extra large glove box • Panel mount throttle and shift control • Back-to-back bucket seats convert into sun-bather bunks • Carpeted custom interior • Floor storage area accommodates anchors, skis and poles • Stern seats with insulated ice-chests underneath • White vinyl top which stores aft when not in use • Electric blower • Electric bilge pump • Soundproof insulated engine compartment • Foam flotation • Custom styled ventilation system.

Optional Items: Top-boot • Side curtains • Aft curtains • Single trumpet electric horn • Spotlight • Windshield wipers • Mooring cover.

Power Options: 120-245 horsepower Mer Cruiser or OMC. Berkeley packajet 455-2.

SRV 220 Cuddy Cabin — Outstanding Features:

Stainless steel safety bow rails • Bow and stern eyes • running lights • Complete deck hardware • Heavy-duty mechanical steering with wood-grain wheel • Welded aluminum anodized vented Solex safetyglass walk-thru windshield provides cockpit with ventilation and easy access to forward deck • Two 6-foot washable vinyl-covered bunks • Cabin walls and ceiling covered with weatherproof carpeting • Fully carpeted cockpit • Full length side panel storage • Fully instrumented custom dash with recessed instruments including speedometer and electric fuel gauge • 60 gallon fuel supply • Binnacle control • Choice of back-to-back bunks or two sliding helmsman seats • Foot rests with storage beneath port and starboard • Two insulated ice-chests aft • White vinyl top which stores aft when not in use • Electric blower • Electric bilge pump • Soundproof insulated engine compartment • Foam flotation • Custom styled ventilation system.

Optional Items: Top-boot • Side curtains • Aft curtains • Camper aft cover • Monogram sanitary system • Marine head — Porta Potti • Single trumpet electric horn • Spotlight • Windshield wipers • Mooring cover.

Power Options: 165 - 245 horsepower Mer Cruiser or OMC. Twin installations to 280 horsepower.



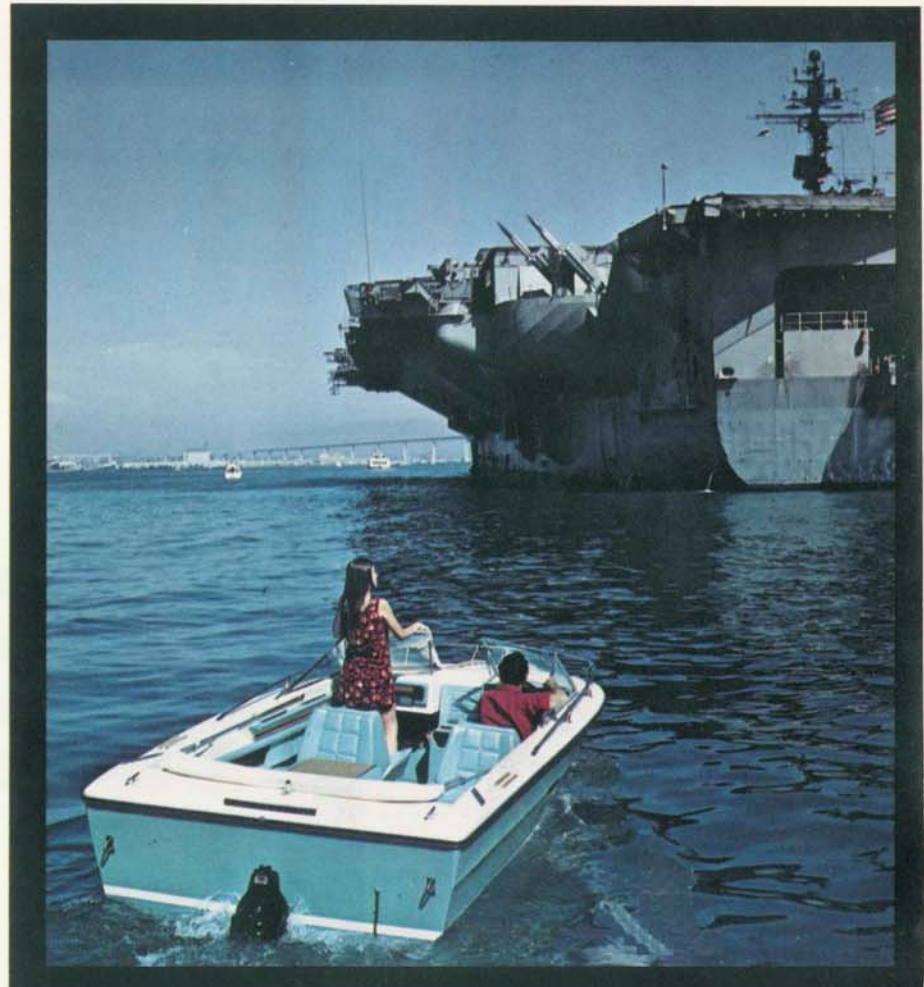
SRV 190

SRV 190 — Outstanding Features:

Stainless steel safety bow rails • Bow and stern eyes • running lights • Complete deck hardware • Heavy-duty mechanical steering with wood-grain wheel • Welded aluminum anodized safetyglass walk-thru windshield • Custom dash features recessed instrumentation including electric fuel gauge • Extra large glove box • Back-to-back bucket seats convert into sunbather bunks • Carpeted custom interior • 18 gallon fuel supply • Floor storage area accommodates anchor, skis and poles • Stern seats with insulated ice-chests underneath • Foam flotation. **Additional features on stern-drive models:** White vinyl top which stores aft when not in use • Speedometer • Panel mount throttle and shift control • Solex glass in windshield • Electric blower • Electric bilge pump • Soundproof insulated engine compartment • Custom styled ventilation system

Optional Items: White vinyl top (outboard models only) • Side curtains • Aft curtains • Single trumpet electric horn • Spotlight • Windshield wipers • 30 gallon fuel supply • Mooring cover.

Power Options: Stern-drives — 120-245 horsepower Mer Cruiser or OMC. Berkeley packajet 455-2.





SRV 180 — Outstanding Features:

Stainless steel safety bow rails • Bow and stern eyes • running lights • Complete deck hardware • Heavy-duty mechanical steering with wood-grain wheel • Anodized aluminum Solex contoured walk-thru windshield • Custom dash with recessed instrumentation including electric fuel gauge • Center console with storage and extra large glove box • Back-to-back bucket seats convert into sunbather bunks • Carpeted custom interior • 18 gallon fuel supply • Floor storage area accommodates anchors, skis and poles • Stern seats with insulated ice-chests underneath • Foam flotation. **Additional features on stern drive models:** White vinyl top which stores aft when not in use • Speedometer • Panel mount throttle and shift control • Electric blower • Electric bilge pump • Soundproof insulated engine compartment • Custom styled ventilation system.

Optional Items: White vinyl top (outboard models only) • Side curtains • Aft curtains • Single trumpet electric horn • Spotlight • 30 gallon fuel supply • Mooring cover.

Power Options: Stern-drives — 120-165 horsepower Mer Cruiser or OMC.

SRV 180



SRV 193 / SRV 183

Stainless steel safety bow rails • Bow and stern eyes • running lights • Complete deck hardware • Heavy-duty mechanical steering with wood-grain wheel • Forward cockpit features removable wrap-around cushions and vinyl weather curtain • Bow area self-bailing • Storage underneath bow seats • Welded aluminum anodized safetyglass walk-thru windshield • Custom dash features recessed instrumentation including electric fuel gauge • Extra large glove box • Back-to-back bucket seats convert into sunbather bunks • Carpeted custom interior • Stern seats with insulated ice-chests underneath. **Additional features on stern-drive models:** White vinyl top which stores aft when not in use • Speedometer • Electric fuel gauge • Panel mount trottle and shift control • Electric blower • Electric bilge pump • Soundproof insulated engine compartment • Solex glass in windshield • Custom styled ventilation system.

Optional Items: White vinyl top (outboard models only) • Side curtains • Aft curtains • Tonneau cover • Single trumpet electric horn • Spotlight • Mooring cover.

Power Options: 193 stern-drives — 120-225 horsepower Mer-Cruiser or OMC. 183 stern-drives — 120-140 horsepower Mer Cruiser or OMC.



SRV 163

SRV 163 — Outstanding Features:

Stainless steel safety bow rails • Bow and stern eyes • running lights • Complete deck hardware • Heavy-duty mechanical steering with wood-grain wheel • Forward cockpit area features removable vinyl weather curtain • Bow area self-bailing • Aluminum anodized Solex Plexiglass walk-thru windshield • Back-to-back bucket seats convert into sunbather bunks • Carpeted custom interior • Foam flotation.

Optional Items: White vinyl top • Side curtains • Aft curtains • Tonneau cover • Forward cockpit cushions • 12 gallon fuel supply • Single trumpet electric horn • Spotlight • Mooring cover.



SAFETY FEATURES: In addition to our proven designs and structural strength, Sea Ray Boats are equipped with electric blowers, bilge pumps, efficient ventilation systems, heavy-duty fuel tanks, hi-test electrical fixtures and wiring, and proper electrical grounding. All Sea Ray Boats have been inspected for compliance with the safety standards set by the Boating Industry Association. In addition to BIA certification, Sea Rays are designed and engineered in accordance with numerous other BIA recommended practices, as well as American Boat & Yacht Council and United States Coast Guard recommendations.

HULL: The hull of your Sea Ray has been designed for maximum stability in all kinds of water. The result of years of research and engineering, these designs give a "soft" ride at all speeds yet provide exceptional maneuverability. Using the best materials available, Sea Ray constructs a heavy, rugged hull that not only adds to

its seaworthiness but provides structural integrity second to none. Prove it to yourself. First, pound a Sea Ray hull with your fist. Then try a competitive boat. You'll feel the difference.

This cutaway diagram of a Sea Ray hull shows the details of this superior construction, including the polyurethane foam flotation chambers that are expanded in place between the floor and the hull.

FITTINGS & ACCESSORIES:

Only heavy duty marine hardware is used in Sea Ray Boats. Bow and stern eyes, and safety railings, are stainless steel for superior strength and resistance to corrosion in salt or fresh water. Hatches and doors are covered and waterproofed for durability and scratch resistance. The carpeting is deep non-skid type and is easily cleaned with soap and water. The upholstery of the seats and bunks is made of the best Marine Vinyls available. The use of natural teak is further evidence of Sea Ray quality. The richness and beauty of this

traditional marine wood is easily maintained by occasional coating with a teak preservative.

RESALE VALUE: Due to their superior quality, Sea Ray boats consistently bring higher prices at time of resale. Much of this is due to their exceptional structural strength and the use of top quality accessories that hold up through years of use.

WARRANTY: For a period of one year from the date of delivery to the original purchaser, Sea Ray Boats warrants each Sea Ray boat to be free from defects caused by faulty workmanship or material.

During this period, warranty repairs will be made without charge by Sea Ray Boats at their plant, or at Sea Ray's option, by an authorized Sea Ray dealer. Transportation costs are the responsibility

Model	Gunwale Length	Centerline Length	Beam	Transom Width	Approx. Weight*	Windshield	Fuel	Vinyl Soft-Top	Exterior	Colors	Interior
240 WE	25'8"	24'4"	96"	92"	4400	Vent skiff Solex safety	72 gal	Std	Sand		Avocado
240 SB	25'8"	24'4"	96"	92"	4400	Vent skiff Solex safety	72 gal	N/A	Sand		Avocado
240 HT	25'8"	24'4"	96"	92"	4200	Vent skiff Solex safety	72 gal	N/A	Sand		Avocado
240 CC	25'8"	24'4"	96"	92"	3900	Vent skiff safety glass	72 gal	Std	Sand		Avocado
220 CC	23'0"	21'7"	96"	91"	3400	Walk-thru Solex safety glass	60 gal	Std	Sand		Avocado
193 IO	20'8"	19'0"	89"	83"	2350	Walk-thru Solex safety glass	30 gal	Std	Sand • Avocado Citrus • Blue		Charcoal Grey Blue • Avocado
183 IO	18'3"	16'10"	84"	77"	2050	Walk-thru Solex safety glass	20 gal	Std	Sand • Avocado Citrus • Blue		Charcoal Grey Blue • Avocado
200 IO	20'8"	19'7"	89"	83"	2350	Walk-thru Solex safety glass	30 gal	Std	Sand • Avocado Citrus • Blue		Charcoal Grey Avocado • Blue
190 IO	19'6"	18'1"	86"	81"	1950	Walk-thru Solex safety glass	18 gal	Std	Sand • Avocado Citrus • Blue		Charcoal Grey Blue • Avocado
180 IO	17'8"	16'7"	83"	77"	1800	Walk-thru Solex contoured	18 gal	Std	Sand • Avocado Citrus • Blue		Charcoal Grey Blue • Avocado
190 OB	19'6"	18'1"	86"	81"	1300	Walk-thru safety glass	18 gal	Opt	Sand • Avocado Citrus • Blue		Charcoal Grey Blue • Avocado
180 OB	17'8"	16'7"	83"	77"	1150	Walk-thru contoured	18 gal	Opt	Sand • Avocado Citrus • Blue		Charcoal Grey Blue • Avocado
183 OB	18'3"	16'10"	84"	77"	1200	Walk-thru safety glass	18 gal	Opt	Sand • Avocado Citrus • Blue		Charcoal Grey Blue • Avocado
163 OB	16'10"	15'8"	76"	72"	900	Walk-thru contoured	12 gal Opt.	Opt	Sand • Citrus		Charcoal Grey

* Approx. weight of IO's includes weight of normal engine — Approx. weight of OB's does not include weight of outboard motor.

of the owner, and all repairs must be approved by an authorized Sea Ray representative. The liability of the company shall be limited to repair or replace any part judged defective by Sea Ray Boats.

Engines, outdrives, propellers, and controls are covered by warranties of the manufacturer supplying these units, and not the provisions of this warranty.

Sea Ray Boats does not warrant used boats, windshield breakage, gelcoat or upholstery damage, or boats or parts which have been altered or subjected to misuse or negligence.

This warranty is in lieu of any other warranty, expressed or implied, or of any nature whatsoever.



Sea Ray Boats reserves the right to make changes at any time, without notice in the colors, equipment, specifications, materials, hulls and prices—and also, to discontinue models. When changes are made, we reserve the right to do so without incurring the obligations to equip or modify existing models built prior to the date of such change. The information contained in this literature is based upon the latest product information available at the time of publication approval.

BIA CERTIFIED BOATS

INSPECTED TO COMPLY WITH APPLICABLE

FEDERAL REQUIREMENTS

- VENTILATION
- NAVIGATION LIGHTS
- BACKFIRE FLAME CONTROL

BIA STANDARD:

- CAPACITY
- FLOTATION
- VENTILATION
- STEERING
- FUEL SYSTEMS

BIA

BOATING INDUSTRY ASSOCIATION



BIA

MEMBERS OF

NAEBM





SEA RAY BOATS • RAY INDUSTRIES INC.
 • PHOENIX, ARIZ.
 Manufacturing Operations: Oxford, Michigan
 • Phoenix, Arizona

